

Auditing Test Report

Date: 12/1/2017

No. : 40078-1

Client

Saudi Vitrified Clay Pipe Co.
P.O. Box 6415
Riyadh 11442
Kingdom of Saudi Arabia

Sampling Date:

10/1/2017

Testing Date:

11/1/2017

Auditing Purpose:

Testing of Perforated Vitrified Clay Pipes jointed by system C according to EN 295-5:2013

Size Description:

Nominal Size: **DN 1000 * 2000 mm Half Perforated**
Jointing System: **System C**
Class: **95**

Description of Sampling

Samples were collected randomly from the stock at the client's manufacturing works in Riyadh (Kingdom of Saudi Arabia) by the agent of the Suhaimi - Fugro

Underlying specification /description of the tests

EN 295-1:2013	"Vitrified clay pipe systems for drains and sewers - Part 1: Requirements for pipes, fittings & joints"
EN 295-5:2013	"Vitrified clay pipe systems for drains and sewers - Part 5: Requirements for pipes & fittings"
EN 295-2:2013	"Vitrified clay pipe systems for drains and sewers - Part 2: Evaluation of conformity and sampling"
EN 295-3:2012	"Vitrified clay pipe systems for drains and sewers - Part 3: Test Methods"



Test Results

	Test Type	Unit	Sample 1	Sample 2	Sample 3	Req.	Result
Pipes	Marking (visual Inspection)	-	✓	✓	✓	✓	✓
	Crushing Strength	KN/m	115.6	122	118	≥ 95	✓
	Internal Barrel Diameter "D1"	mm	1006.5	1005	1008.5	≥ 975	✓
	Length	mm	2002.5	2005.4	2007	2000 ^{+5%} _{-2%}	✓
	Deviation from Straightness	mm	0	0.6	0	< 3.0	✓
	Perforation Area	mm ² /m	10215.2			≥ 3000	✓
	Water Absorption	%	5.7	5.4	5.8	≤ 6 %	✓
Joint Assembly	Joint Interchangeability	mm	1203.1	1202.8	1202.7	1203 ± 0.5	✓
	Continuity of Invert	mm	7.5	7.2	7.6	≤ 10.0	✓
	Chemical Resistant	% loss	0.18% & 0.24%, Two test pieces have been immersed totally in 500 ml of H ₂ SO ₄ & NaOH solutions for 48 h at a temperature of (20 ± 5) °C			0.1% to 0.25%	✓

FUGRO - SUHAIMI LTD

ANEL K MATHEW

